Arter Grinder Model D Standard Factory Specifications



| Description | D-12 | D-16 |
|--|-----------------|-----------------|
| CAPABILITIES | | |
| Chuck Nominal Diameter | 12" | 16" |
| Chuck Face Diameter | 13" | 17" |
| Chuck Pilot Hole | .7505/.7500 | .7505/.7500 |
| Swing in Coolant Pan | 25" | <i>25"</i> |
| Standard Size Grinding Wheel | 16" x 1 ½" x 8" | 16" x 1 ½" x 8" |
| Wheel Minimum and Maximum Diameter | 10 ½" – 16" | 10 ½" – 16" |
| Distance Top of Chuck to Center of Grinding Wheel- Maximum | 17" | 17" |
| Distance Top of Chuck to Center of Grinding Wheel- Minimum | 4 3/4" | 4 ¾" |
| Maximum Angle Convex | 20° | 20° |
| Maximum Angle Concave | 10° | 10° |
| Special Adaptor for Maximum Convex | 45° | 45° |
| Wheelhead or Table Travel | 13 1/8" | 13 1/8" |
| SPEEDS AND FEEDS | | |
| Chuck Unlimited Between-RPM | 60-250 | 60-250 |
| Wheel Speed in RPM's | 1400 | 1400 |
| Wheelhead Speeds Unlimited | 0-10 fpm | 0-10 fpm |
| Table Speeds Unlimited Between | - * | - |
| One Turn on Feed HandWheel is Equivalent | .040 | .040 |
| Each Graduation. Of Feed Dial is Equivalent | .0005 | .0005 |
| Power Feed Adjustment Each Revolution | .0001 to .0017 | .0001 to .0017 |
| Each Ratchet Tooth Equals | .0001 | .0001 |
| DRIVE | | |
| Main Drive Motor-60 cycle | 7 ½ HP | 7 ½ HP |
| Hydraulic Drive Motor-Chuck | - | - |
| Electric Drive Motor-Chuck | 2 HP | 2 HP |
| Hydraulic Pumps | 2 HP | 2 HP |
| Coolant Pump Motor | ⅓ HP | ⅓ HP |
| MISCELLANEOUS | | |
| Oil Reservoir Capacity | 14 gal. | 14 gal. |
| Coolant Tank Capacity | 55 gal. | 55 gal. |
| Net Weight Machine | 6,000 lbs | 6,200 lbs. |
| Floor Space Occupied | 84" x 60" | 84" x 60" |



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All Arter Grinder models will give you a similar finish but important factors to consider include operator experience, parts characteristics, and rate of production of parts.